SAFETY DATA SHEET



Blasomill GT 22 X

Section 1. Identification **GHS product identifier** : Blasomill GT 22 X : 03350-01 Article No. Product type : Liquid. Relevant identified uses of the substance or mixture and uses advised against **Identified uses** Industrial use only.

Metal working fluids

Uses advised against

Consumer use.

Manufactured/supplied	 BLASER SWISSLUBE AG Winterseistrasse 22 CH-3415 Hasle-Rüegsau Switzerland Tel:+41 (0)34 460 01 01 Mail: contact@blaser.com Blaser Swisslube Inc. 31 Hatfield Lane Goshen, NY 10924 Tel:+1 845 294 32 00 Mail: mailboxusa@blaser.com
e-mail address of person responsible for this SDS	: reach@blaser.com
Emergency telephone number (with hours of operation)	: +1 866 928 0789 (Toll free)

Section 2. Hazards identification

OSHA/HCS status	: While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and other users of this product.
Classification of the substance or mixture	: Not classified.
GHS label elements	
Signal word	: No signal word.
Hazard statements	: No known significant effects or critical hazards.
Precautionary statement	<u>S</u>
Prevention	: Not applicable.
Response	: Not applicable.
Storage	: Not applicable.
Disposal	: Not applicable.
Hazards not otherwise classified	: None known.
Date of issue/Date of revision	: 14. May 2024 Date of previous issue : 25. Apr 2024 Version : 1.02 1/10 US



Section 3. Composition/information on ingredients

Substance/mixture

: Mixture

Ingredient name	%	Identifiers
₱istillates (Fischer-Tropsch), heavy, C18-50 branched, cyclic and linear	≥75 - ≤90	CAS: -

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and would require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact	 Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.
Inhalation	: Avoid breathing vapor or mist. Get medical attention if symptoms occur.
Skin contact	 Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.
Ingestion	: Wash out mouth with water. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed

Potential acute health eff	ects			
Eye contact	: No known significant effects or critical hazards.			
Inhalation	: No known significant effects or critical hazards.			
Skin contact	: No known significant effects or critical hazards.			
Ingestion	: No known significant effects or critical hazards.			
Over-exposure signs/symptoms				
Eye contact	: No specific data.			
Inhalation	: No specific data.			
Skin contact	: No specific data.			
Ingestion	: No specific data.			
Ingestion	: No specific data.			
-	•			

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician	: Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
Specific treatments	: No specific treatment.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media	
Suitable extinguishing media	: Use an extinguishing agent suitable for the surrounding fire.
Unsuitable extinguishing media	: None known.



Specific hazards arising from the chemical	: In a fire or if heated, a pressure increase will occur and the container may burst.
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon dioxide carbon monoxide sulfur oxides
Special protective actions for fire-fighters	 Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

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Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment.
For emergency responders	:	If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

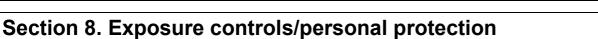
Methods and materials for containment and cleaning up

Spill : Stop leak if without risk. Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Dispose of via a licensed waste disposal contractor. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations.

Section 7. Handling and storage

Precautions for safe handling

Protective measures Advice on general occupational hygiene	 Put on appropriate personal protective equipment (see Section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	: Store between the following temperatures: -20 to 40°C (-4 to 104°F). Shelf life: 36 months. Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.



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Control parameters

Occupational exposure limits

NIOSH Recommended exposure limit for Metalworking fluids: 0.5 mg/m3 (particulate)

Ingredient name	Exposure limits
₱ stillates (Fischer-Tropsch), heavy, C18-50 branched, cyclic and linear	None.

Biological exposure indices

No exposure indices known.

Appropriate engineering controls	:	Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
Environmental exposure controls	:	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Wash contaminated clothing before reusing. Ensure that eyewash stations and saf showers are close to the workstation location.Eye/face protection: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unlead the assessment indicates a higher degree of protection: safety glasses with side- shields.Skin protection: Chemical-resistant, impervious gloves complying with an approved standard should worn at all times when handling chemical products if a risk assessment indicates th necessary.Body protection: Personal protective equipment for the body should be selected based on the task be performed and the risks involved before handling this product.Other skin protection: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved before handling this product.	Individual protection measures	
 assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unleast the assessment indicates a higher degree of protection: safety glasses with side-shields. Skin protection Hand protection Chemical-resistant, impervious gloves complying with an approved standard should worn at all times when handling chemical products if a risk assessment indicates th necessary. Body protection Personal protective equipment for the body should be selected based on the task being performed and the risks involved before handling this product. Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved before handling this product. 	Hygiene measures :	eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety
Hand protection: Chemical-resistant, impervious gloves complying with an approved standard should worn at all times when handling chemical products if a risk assessment indicates th necessary.Body protection: Personal protective equipment for the body should be selected based on the task be performed and the risks involved before handling this product.Other skin protection: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved before handling this product.	Eye/face protection :	assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-
 worn at all times when handling chemical products if a risk assessment indicates th necessary. Body protection Personal protective equipment for the body should be selected based on the task be performed and the risks involved before handling this product. Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved before handling this product. 	Skin protection	
Other skin protectionperformed and the risks involved before handling this product.Other skin protection: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved before handling this product.	Hand protection :	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
based on the task being performed and the risks involved before handling this prod	Body protection :	Personal protective equipment for the body should be selected based on the task being performed and the risks involved before handling this product.
	Other skin protection :	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved before handling this product.
Respiratory protection : A respirator is not needed under normal and intended conditions of product use. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators.	Respiratory protection :	

Section 9. Physical and chemical properties and safety characteristics

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Appearance

Physical state	: Liquid.
Color	: Light brown.
Odor	: Characteristic.
Odor threshold	: Not available.
рН	: Not applicable
Melting point/freezing point	: Not available.
Pour point	: -58°F



Section 9. Physical and chemical properties and safety characteristics

Boiling point or initial boiling point and boiling range	:	Not available.
Flash point	1	Open cup: 205°C (401°F)
Flammability	1	Not available.
Lower and upper explosion limit/flammability limit	:	Not available.
Vapor pressure	1	Not available.
Relative vapor density	1	Not available.
Relative density	1	Not available.
Density	1	0.85 g/cm³
Solubility in water	1	Not available.
Miscible with water	1	No.
Partition coefficient: n- octanol/water	:	Not applicable.
Auto-ignition temperature	1	Not available.
Decomposition temperature	4	Not available.
Viscosity	:	Øynamic (room temperature): Not available. Kinematic (room temperature): Not available. Kinematic (40°C (104°F)): 22 mm²/s (22 cSt)
Particle characteristics		

Median particle size

: Not applicable.

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: Shelf life: 36 months.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: No specific data.
Incompatible materials	: No specific data.
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Distillates (Fischer-Tropsch), heavy, C18-50 branched, cyclic and linear	LD50 Dermal	Rat	>2000 mg/kg	-
	LD50 Oral	Rat	>5000 mg/kg	-

Irritation/Corrosion

Not available.

Respiratory or skin sensitization

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Section 11. Toxicological information

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

Classification IARC/OSHA/NTP

Not applicable.

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

: Not available.

Not available.

Aspiration hazard

Information on the likely

Product/ingredient name	Result
Distillates (Fischer-Tropsch), heavy, C18-50 branched, cyclic and linear	ASPIRATION HAZARD - Category 1

routes of exposure	
Potential acute health effects	
Eye contact	: No known significant effects or critical hazards.
Inhalation	: No known significant effects or critical hazards.
Skin contact	: No known significant effects or critical hazards.
Ingestion	: No known significant effects or critical hazards.
Symptoms related to the phy	sical, chemical and toxicological characteristics
Eye contact	: No specific data.
Inhalation	: No specific data.
Skin contact	: No specific data.
Ingestion	: No specific data.
Delayed and immediate effec Short term exposure	ts and also chronic effects from short and long term exposure
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Long term exposure	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Potential chronic health effe	octs
Not available.	
General	: No known significant effects or critical hazards.
Carcinogenicity	: No known significant effects or critical hazards.



Section 11. Toxicological information

- Mutagenicity
- : No known significant effects or critical hazards.
- Reproductive toxicity
- : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/ I)
Blasomill GT 22 X Distillates (Fischer-Tropsch), heavy, C18-50 branched, cyclic and linear	>2000 N/A	N/A 2500	N/A N/A	N/A N/A	N/A N/A

Section 12. Ecological information

Toxicity

Not available.

Persistence and degradability

Not available.

Bioaccumulative potential

Not available.

Mobility in soil

Soil/water partition : Not available. coefficient (Koc)

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods :	The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.
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Section 14. Transport information

Section 14. Transport information

	DOT Classification	TDG Classification	Mexico Classification	IMDG	ΙΑΤΑ
UN number	Not regulated.	Not regulated.	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-	-	-
Transport hazard class(es)	-	-	-	-	-
Packing group	-	-	-	-	-
Environmental hazards	No.	No.	No.	No.	No.

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according : Not available. to IMO instruments

Section 15. Regulatory information

J.S. Federal regulations	: TSCA 4(a) propos	ed test rules:	benzotriazole
	SCA 8(a) CDR Ex	empt/Partial	exemption: Not determined
TSCA 12(b) - Chemical exp	ort notification		
Not applicable.			
Clean Air Act Section 112 (b) Hazardous Air Pollutants (HAPs)	: Not listed		
Clean Air Act Section 602 Class I Substances	: Not listed		
Clean Air Act Section 602 Class II Substances	: Not listed		
DEA List I Chemicals (Precursor Chemicals)	: Not listed		
DEA List II Chemicals (Essential Chemicals)	: Not listed		
<u>SARA 302/304</u>			
Composition/information	<u>on ingredients</u>		
No products were found.			
SARA 304 RQ	: Not applicable.		
<u>SARA 311/312</u>			
Classification	: Not applicable.		
Composition/information	<u>on ingredients</u>		
Name		%	Classification
Distillates (Fischer-Tropsch branched, cyclic and linear	ı), heavy, C18-50	≥75 - ≤90	ASPIRATION HAZARD - Category 1



US



Section 15. Regulatory information

This product contains one or more chemicals listed under California Proposition 65. Such chemicals are not used as raw materials in the product formulation but rather are typical impurities.

California SCAQMD Rule 1144:

Category: Metalworking Fluid – Metal Removal – General. Recordkeeping requirement: Super Compliant. (< 50 g/L VOC @ max. use concentration)

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

Inventory list

Canada	4	All components are listed or exempted.
United States	1	All components are active or exempted.

Section 16. Other information

National Fire Protection Association (U.S.A.)



Procedure used to derive the classification

Not classified.

IP346:

The contained refined mineral oils are exempt of labelling. The content of polycyclic aromatic hydrocarbons (PCA) according to IP346 is < 3% (DMSO-extract).

<u>History</u>	
Date of printing	: 14. May 2024
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Version	: 1.02
Prepared by	: Product Stewardship Blaser Swisslube AG
Key to abbreviations	 ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = International Air Transport Association IBC = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) N/A = Not available



SGG = Segregation Group UN = United Nations

References

Indicates information that has changed from previously issued version.

: Not available.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

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Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.